

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75039

October-17-11 10:31:01 AM

75039

Page 2

Item ID: D3536-25

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Gasket

Stop

NS2

Start Date: 17/10/2011 Start Qty: 16.00

16

Cust Item ID:

Required Date: 27/10/2011 Req'd Qty: 16.00

16

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

130

Identify as per dwg & Stock Location: FP

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Packaging

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.00

11/10/19 SP 20

n10 b0 SP
JME
11-10-19

Dart Aerospace Ltd

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October-17-11 10:31:05 AM

Page 1

Work Order ID: 75039

75039
D3536-25

Parent Item: D3536-25

Parent Item Name: Gasket

Start Date: 17/10/2011

Required Date: 27/10/2011

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev:A New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	473.8500	0.5956	10.58844	15.5	**	

MNF060S 063

NEOPRENE SHEET 0.063

Location	Loc Qty	Loc Code
MAT052	473.85	
117295	55.68	
118026	127.87	
118663	4.3	
119130	286	119130

(26)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	7S039
Description: Gasket	Part Number:	D3536-25
Inspection Dwg: D3536	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

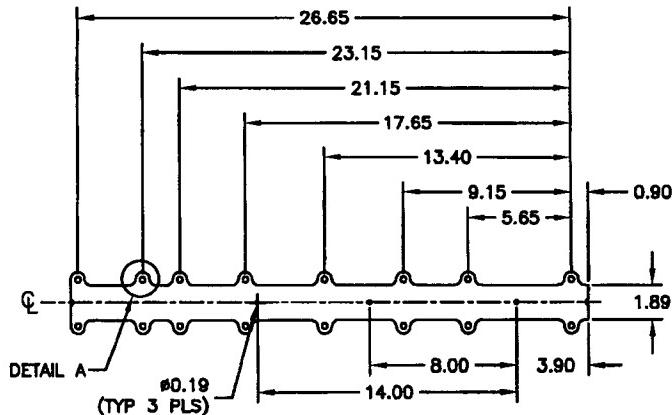
X First Article Prototype

Measured by:	B	Audited by:	S	Prototype Approval:	N/A
Date:	11-10-18	Date:	11/10/19	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	E

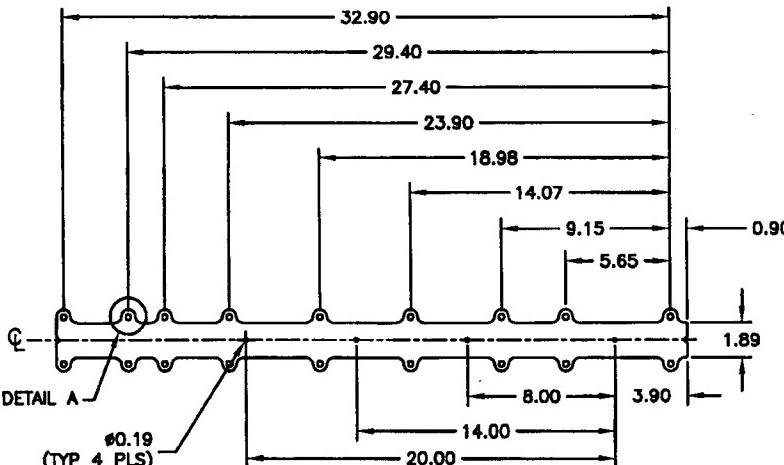
DART

09.02.12-
RELEASED



D3536-11 GASKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 15039
PL 11-10-17



D3536-13 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

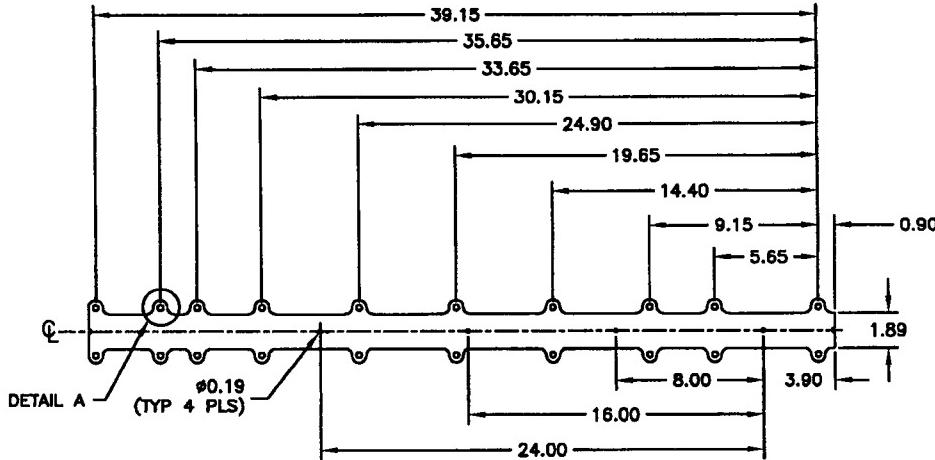
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C8	C8	PRT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO.
PH	PH	D3536
DATE		TITLE
06.10.25		GASKET
A	06.10.25	NEW ISSUE
		REV. A
		SHEET 1 OF 6
		SCALE
		1:10

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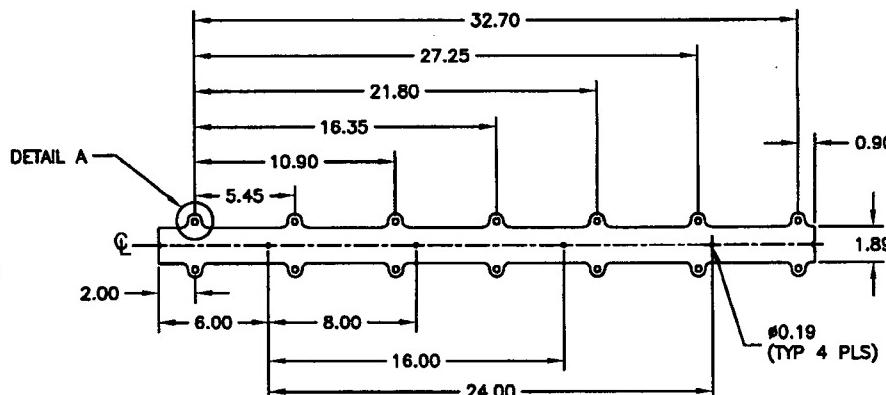


D3536-15 GASKET

RELEASER
07.02.12

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DATE	TITLE	SCALE
06.10.25	GASKET	1:10

75039



D3536-21 GASKET

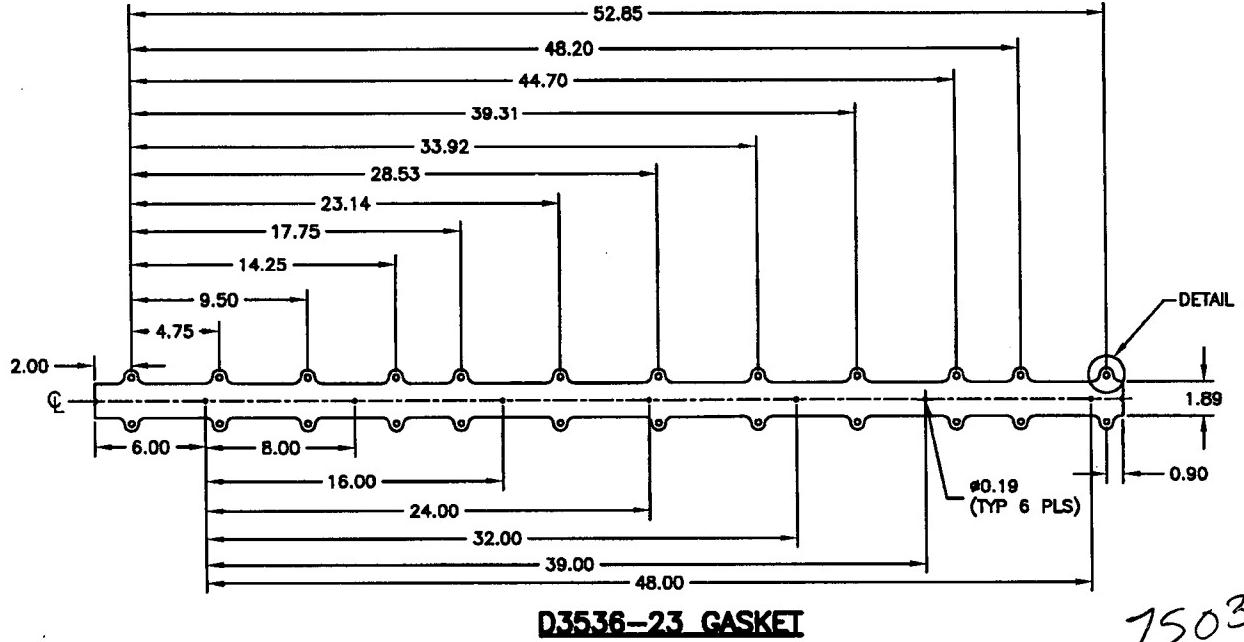
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2) FINISH: NONE
3) PART IS SYMMETRICAL ABOUT C
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES
6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
7) SEE PAGE 6 FOR DETAILS AND SECTION

DART

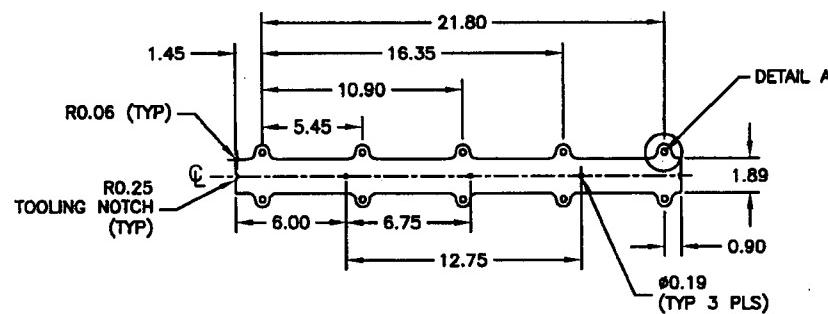
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CHECKED PH	APPROVED SH	DRAWING NO. D3536
DATE 06.10.25	TITLE GASKET	REV. A SHEET 3 OF 6 SCALE 1:10

07.02.12
[Handwritten Signature]

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D3536-23 GASKET



D3536-25 GASKET

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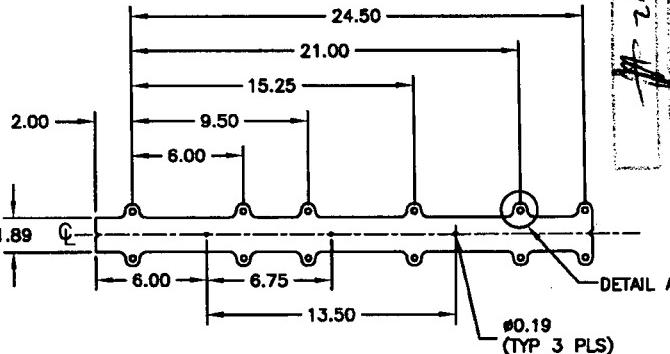
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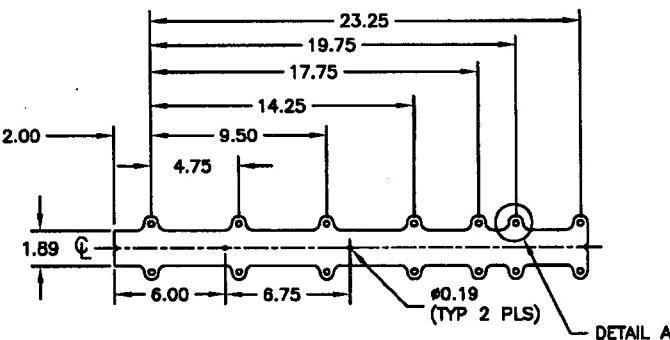
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DATE 06.10.25		TITLE GASKET
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07.02.12 - PH

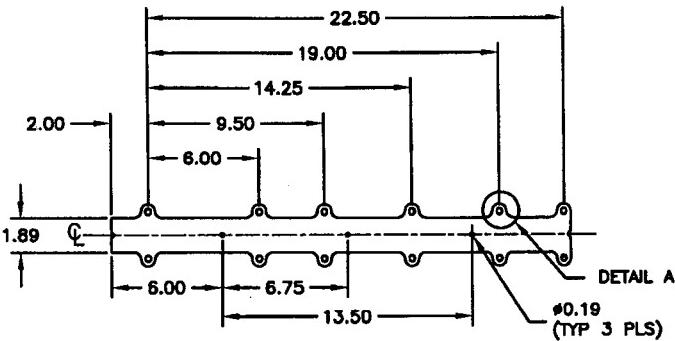
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D3536-33 GASKET



D3536-35 GASKET



D3536-31 GASKET

NOTES

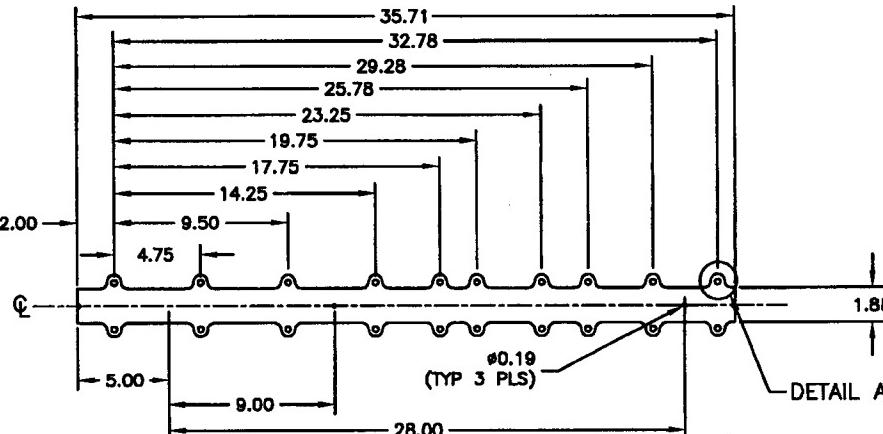
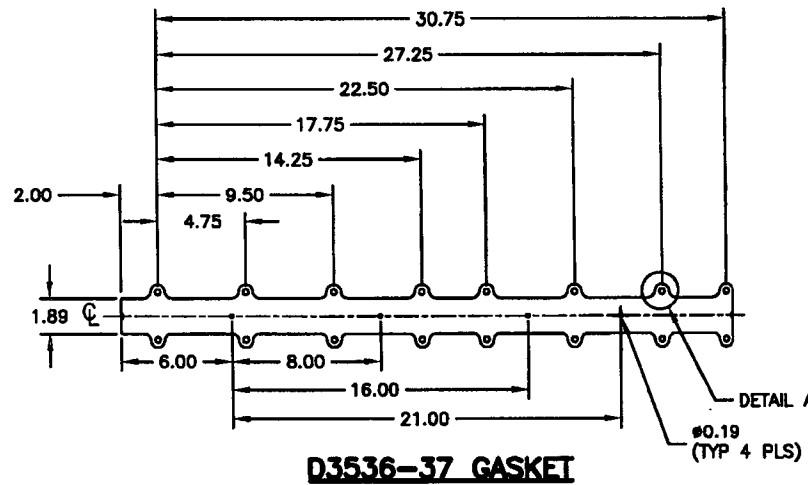
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

DART

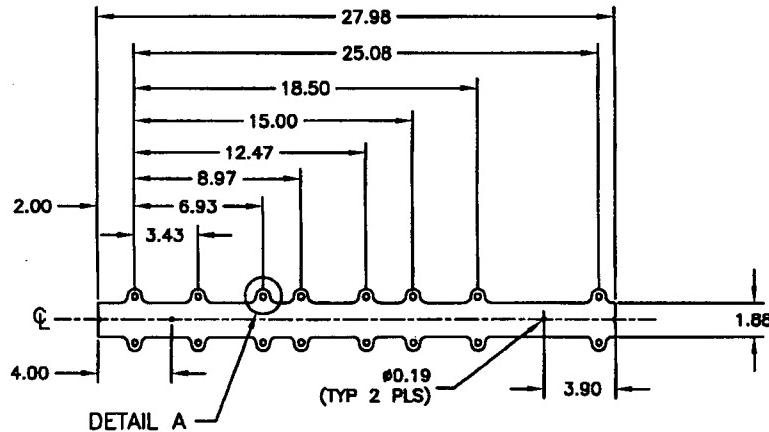
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DATE 06.10.25	TITLE GASKET	REV. A
		SHEET 5 OF 6 SCALE 1:10

07.02.12 *PH*

75039

**D3536-39 GASKET****D3536-37 GASKET****NOTES**

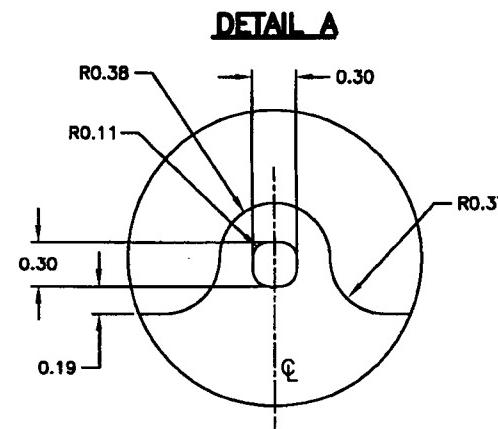
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- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{2}$
- 4) TOLERANCES ARE PER DART QSI 01B UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

DART**D3536-41 GASKET**

75039

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



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DATE 06.10.25	TITLE GASKET	REV. A SHEET 6 OF 6 SCALE 1:10